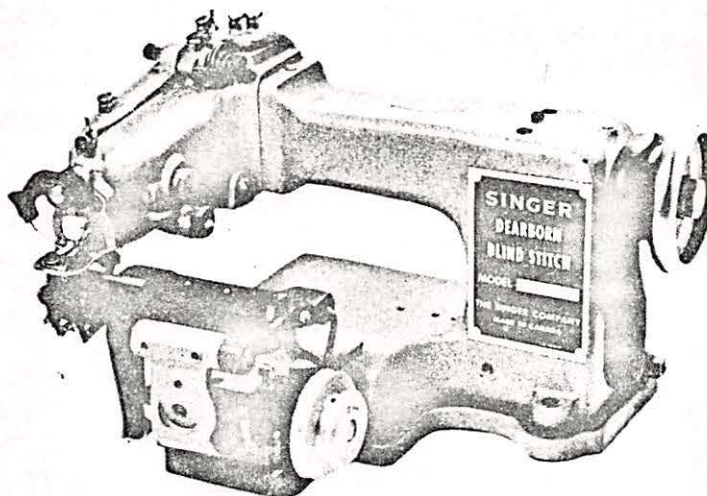


SINGER
DEARBORN *
BLINDSTITCH
MACHINES

SINGER**



PARTS LIST

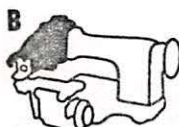
DEARBORN BLINDSTITCH MACHINES

CLASS 11 & 12 - PLAIN

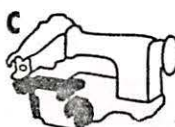
MODELS 12 PL 1, 11-PL, 12-PL 1R, 12-PI, 12 BBE, 12-BE-1, 12-BE4, 12-BL, 12-FS1, 11 FS1, 12-FTJ, 11 FTJ, 12 SSP, 12-SSD, 12-WBI, 12-PE2



**CONNECTION
AND CRANK
ASSEMBLY**



**NEEDLE SHAFT
LOOPER ROD
NEEDLE
ECCENTRIC**



**FEED FRAME
REGULATING
DIAL**



**PRESSER FOOT
COMPLETE**



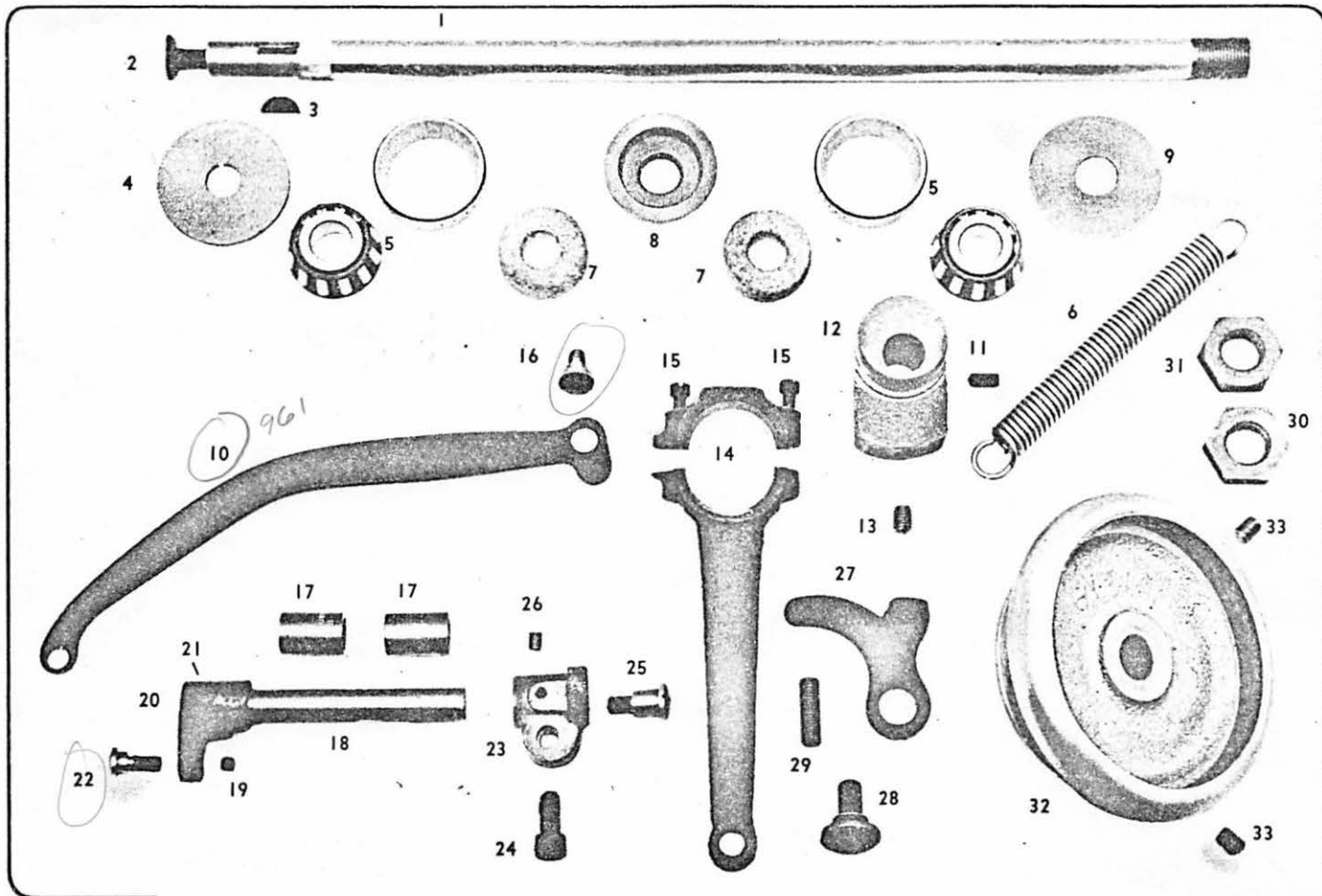
**MACHINE
HEAD**

SINGER COMPANY OF CANADA LIMITED

200 ST. LOUIS, ST. JOHNS, P.Q. CANADA

* A TRADE MARK OF THE SINGER COMPANY
** REGISTERED TRADE MARK

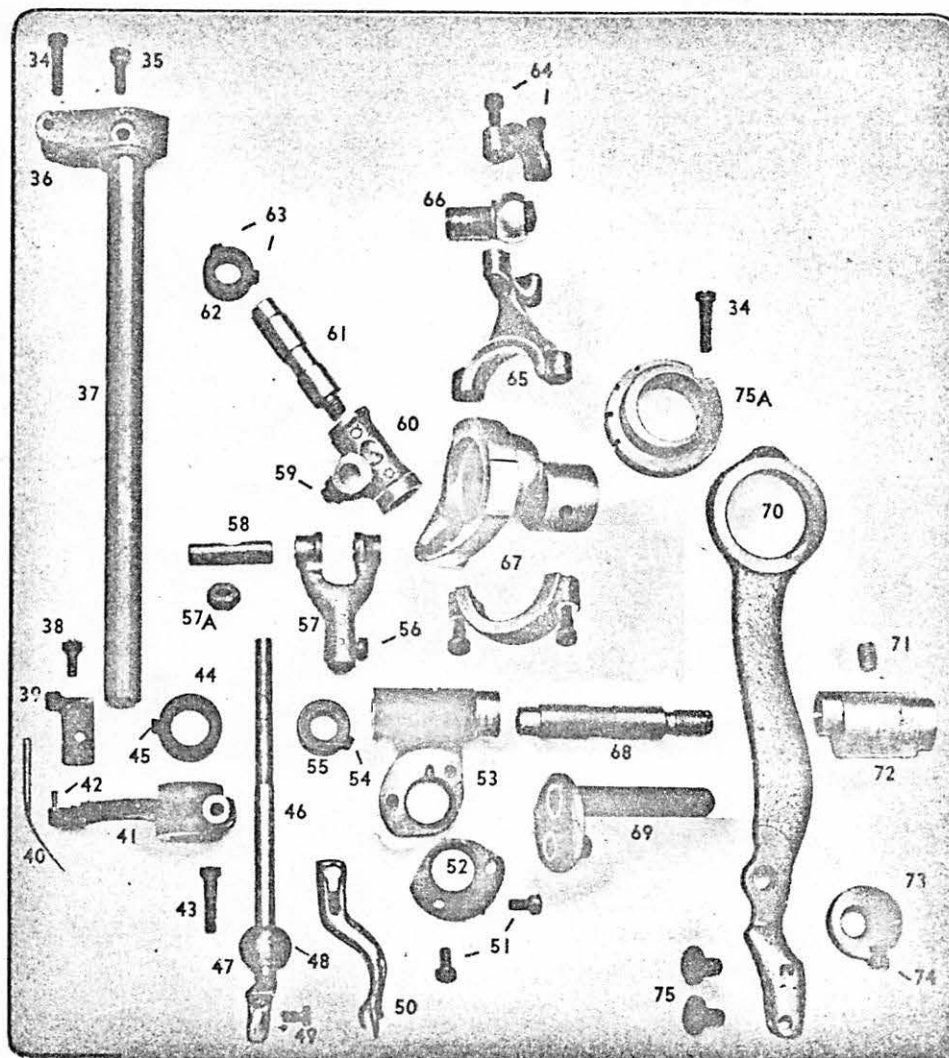
Printed in U.S.A.



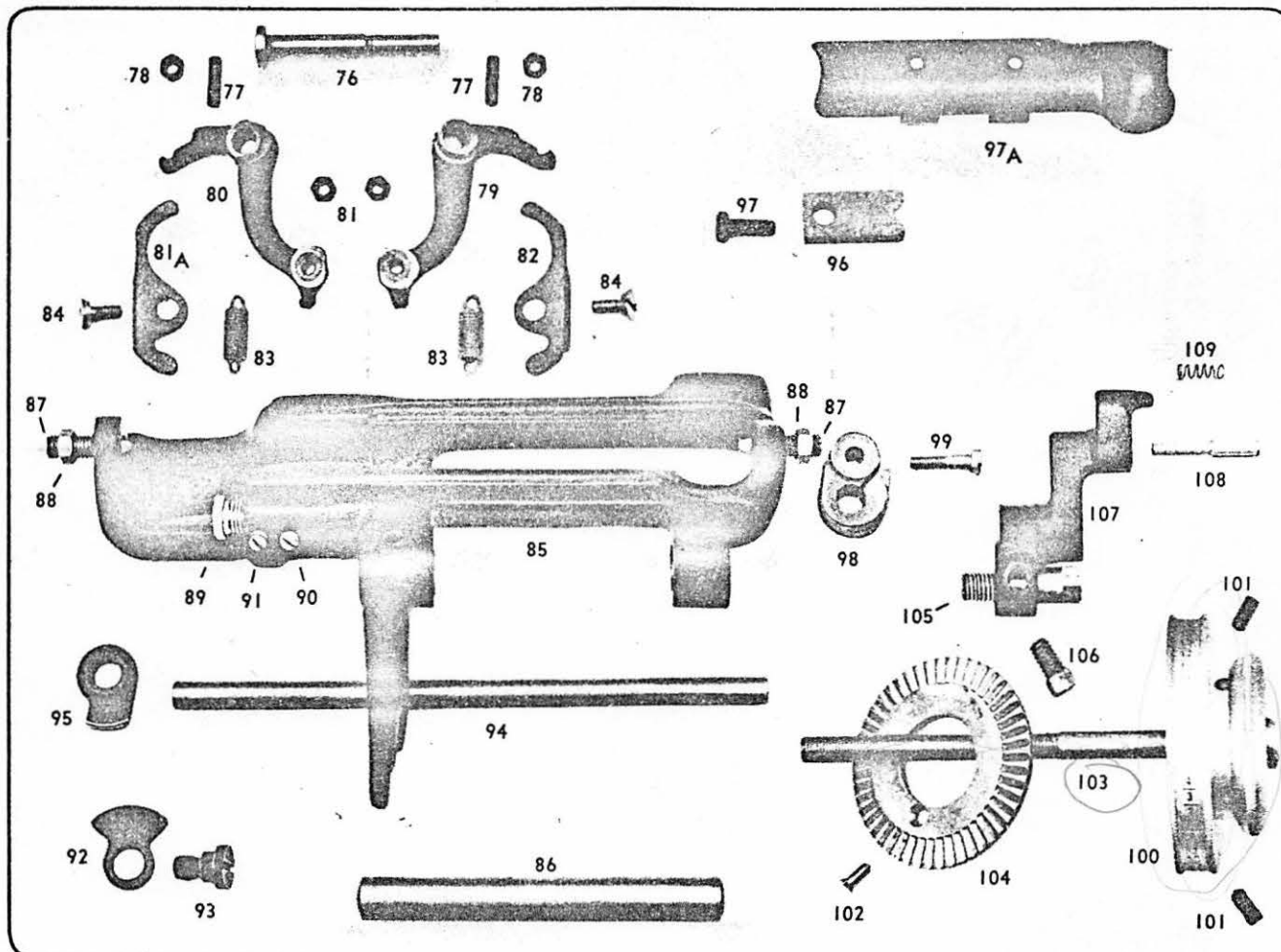
Illustrn. Ref. No.	Part No.	Description
	1	400314 Main Shaft
	2	400322 Main Shaft End Screw
	3	400321 Needle Stitch Eccentric Woodruff Key
	4	400317 Roller Bearing Shield - Left
	5	400315 Roller Bearing Cup & Cone (2)
	6	400003 Feed Frame Tension Spring - 904
	7	402409 Roller Bearing Oil Pad (Felt) (2)
	8	400319 Roller Bearing Retainer (Aluminum)
	9	400318 Roller Bearing Shield - Right
	10	400339 Rib Shaft Connection Lever
Not illustrated	400679	Rib Shaft Connection Lever Assembly Including: 400072 400339 400078
	11	400204 Main Shaft Connection Lever Eccentric Set Screw
	12	400340 Main Shaft Connection Lever Eccentric
	13	400098 Main Shaft Connection Lever Set Screw
	14	400345 Main Shaft Connection Lever Style 2
	15	400094 Main Shaft Connection Lever Clamping Screw (2)

Illustrn. Ref. No.	Part No.	Description
	16	400078 Rib Shaft Connection Lever Stud
	17	402406 Rib Rocker Crank Shaft Bearing (2)
	18	400346 Rib Rocker Crank Shaft
	19	400099 Rib Rocker Crank Left Set Screw
	20	400349 Rib Rocker Crank Left
	21	400367 Rib Rocker Crank Left Tapered Pin
	22	400072 Rib Shaft Crank Stud
	23	400348 Rib Rocker Crank Right
	24	400301 Rib Rocker Crank Right Fastening Screw
	25	400080 Main Shaft Connection Lever Stud
	26	400099 Rib Rocker Crank Right Set Screw
	27	400308 Feed Frame Tension Spring Lever
	28	400005 Feed Frame Tension Spring Lever Stud
	29	400311 Feed Frame Tension Spring Lever Adjusting Screw
	30	402404 Main Shaft Lock Nut
	31	400316 Main Shaft Adjusting Nut
	32	400313 Hand Wheel
	33	400098 Hand Wheel Set Screw (2)

For models other than 12-PL-1, please check Part No on inserted sheet.



Illustrn. Ref. No.	Part No.	Description	Illustrn. Ref. No.	Part No.	Description
34	400094	Needle Shaft Crank Clamping Screw	58	400052	Looper Rod Fork Pin
35	402072	Needle Shaft Crank Locking Screw	59	400099	Looper Driving Stud Sleeve Set Screw
36	400037	Needle Shaft Crank	60	400055	Looper Driving Stud Sleeve
37	400030	Needle Shaft	61	400053	Looper Driving Stud
38	400040	Needle Lever Clamp Screw	62	400054	Looper Driving Stud Collar
39	400039	Needle Lever Clamp	63	400100	Looper Driving Stud Collar Set Screw (2)
40	400709	Needle (Size 3)	400666		Sub. ass'y of 1-400040, 1-400051, 1-400052, 1-400099, 1-400055, 1-400053, 1-400054, 2-400100
41	400038	Needle Lever	400664		Sub. ass'y 1-400043, 1-400044, 1-400045, 1-400046, 1-400047 & 2-400095
42	402098	Needle Lever Clamp Pin	400056		Looper Rod Assembly Complete
43	400094	Needle Lever Fastening Screw	64	400094	Needle Stitch Shaft Connection Fastening Screw (4)
44	400084	Needle Shaft Collar	65	400035	Needle Stitch Shaft Connection
45	400100	Needle Shaft Collar Set Screw	66	400036	Needle Stitch Shaft Connection Ball Stud
46	400043	Looper Rod	67	402437	Needle Stitch Eccentric (Long)
47	400044	Looper Rod Ball	400675		Sub. ass'y of 1-402437, 1-400035, 1-400036 & 4-400094
48	400045	Looper Rod Ball Set Screw	68	400048	Looper Rod Carrier Stud
49	400042	Looper Screw	69	400026	Feed Rocker
50	401073	Looper Solid	70	400025	Feed Lever - 920
51	400095	Looper Rod Carrier Cap Clamping Screw (2)	71	400098	Looper Adjusting Block Set Screw
52	400047	Looper Rod Carrier Cap	72	400050	Looper Adjusting Block
53	400046	Looper Rod Carrier	73	400027	Feed Rocker Clamp
54	400636	Sub. ass'y of 2-400095, 1-400047 & 1-400046	74	400094	Feed Rocker Clamp Set Screw
55	400100	Looper Rod Carrier Stud Collar Set Screw (2)	75	400097	Feed Dog Fastening Screw
56	400049	Looper Rod Carrier Stud Collar	75A	400034	Needle Stitch Eccentric Ring
57	400051	Looper Fork			
57A	402341	Looper Rod lock Nut			

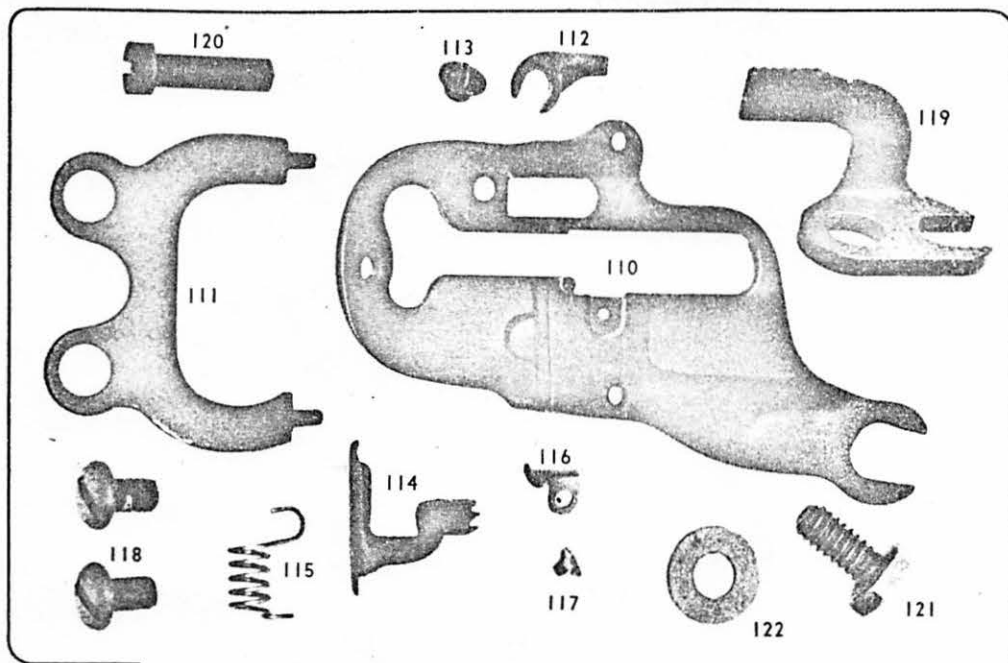


Illustrn. Ref. No.	Part No.	Description
76	400022	Feed Bracket Stud
77	400020	Feed Bracket Limit Screw (2)
78	400021	Feed Bracket Limit Screw Nut (2)
79	400017	Feed Platen Bracket Right
80	400018	Feed Platen Bracket Left
81	400021	Feed Platen Screw Nut (2)
81a	400016	Feed Platen Left
82	400015	Feed Platen Right
83	400019	Feed Platen Spring (2)
84	400101	Feed Platen Screw (2)
	400660	Sub. ass'y of 1-400017, 1-400018, 1-400016, 1-400015, 1-400022, 2-400020, 2-400021, 2-400101 & 2-400102
85	400302	Feed Frame (Regular)
86	400002	Feed Frame Hinge Pin
87	400075	Rib Shaft Centre Screw (2)
88	400312	Rib Shaft Centre Screw Nut (2)
89	402075	Feed Bracket Stud Bushing
90	400099	Feed Bracket Stud Bushing Set Screw
91	400100	Feed Bracket Stud Bushing Set Screw
92	400009	Feed Frame Regulating Stop
	402460	Feed Frame Complete Includes the following:
	400302	Feed Frame
	400002	Feed Frame Pin
	400003	Main Spring
	400307	Main Spring Wire
	400308	Main Spring Hook
	400312	Feed Frame Safety Limit Screw Nut
	400311	Feed Frame Safety Limit Screw
	400014	Feed Frame Stop Screw & Nut

Illustrn. Ref. No.	Part No.	Description
93	400010	Feed Frame Regulating Stop Stud
94	400069	Rib Shaft
95	400067	Rib (PL)
	400669	Rib & Shaft Assembly
96	400073	Rib Shaft Support
97	400074	Rib Shaft Support Screw
97a	400070	Rib Shaft Cover Complete
98	400071	Rib Shaft Crank
99	400094	Rib Shaft Crank Fastening Screw
100	400195	Regulating Dial
101	400204	Regulating Dial Set Screw (2)
102	400197	Regulating Dial Ratchet Set Screw
103	400205	Regulating Dial Regulating Screw
104	400196	Regulating Dial Ratchet
105	400203	Regulating Indicating arrow Bracket Screw
106	402055	Regulating Dial Indicating arrow Bracket Set Screw
107	400200	Regulating Dial Indicating arrow Bracket
108	400202	Regulating Dial Plunger
109	400201	Regulating Dial Plunger Spring
	401074	Regulating Dial Complete

OPTIONAL

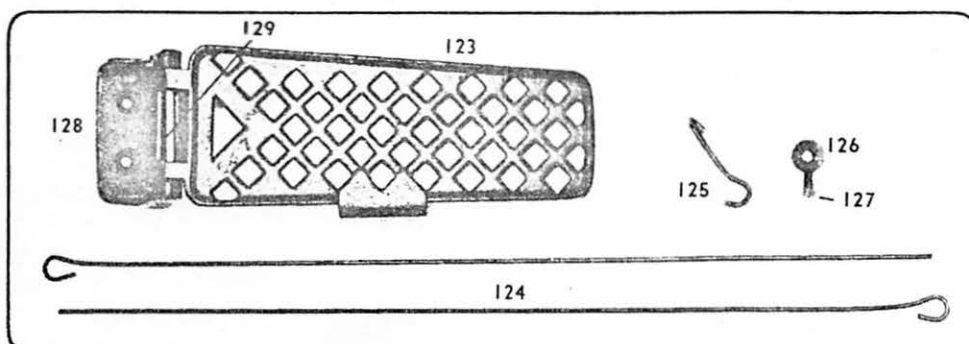
Not illustrated	400109	Feed Frame Sleeve
	400110	Feed Frame Sleeve Screws



Illustrn. Ref. No.	Part No.	Description
	401636	Presserfoot Complete (PL.)
110	402142	Presserfoot Plate
111	400060	Presserfoot Brace
112	400081	Presserfoot Needle Guide
113	400082	Presserfoot Needle Guide Screw
114	400061	Presserfoot Shoe (PL.)
115	400064	Presserfoot Shoe Spring
116	401184	Presserfoot Metal Pin
117	401185	Presserfoot Metal Pin Screw

Illustrn. Ref. No.	Part No.	Description
Not Illustrated	400326	Presserfoot Complete W/Brass Pin
"	400667	Presserfoot Complete — Fine Work Brush off
"	400122	Brass Pin for Presserfoot
The following are not included in part No. 401636		
118	400096	Presserfoot Mounting Screw (2)
119	400028	Feed Dog (Coarse)
	400143	Feed Dog (Fine)
120	400066	Presserfoot Adjusting Eccentric Pin
121	400103	Presserfoot Clamp Screw
122	402068	Presserfoot Clamp Screw Washer

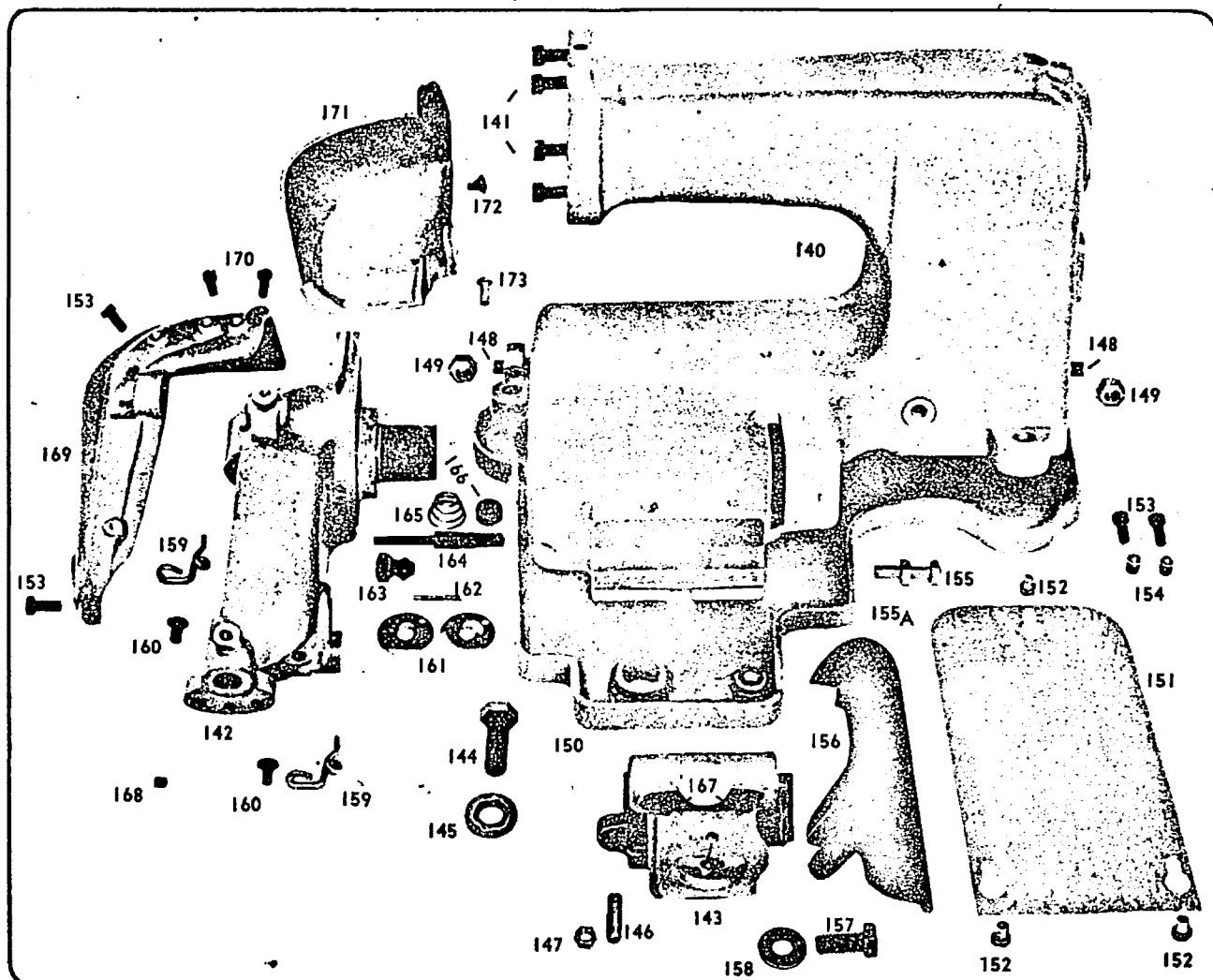
SHOE TREADLE ASSEMBLY



Illustrn. Ref. No.	Part No.	Description
	400119	Shoe Treadle Ass'y Complete
123	402137	Shoe Treadle
124	400136	Shoe Treadle Pull Down Wire (2)
125	400408	Shoe Treadle Pull Down Wire S-Hook

Illustrn. Ref. No.	Part No.	Description
126	402105	Shoe Treadle Pull Down Wire Collar
127	400386	Shoe Treadle Pull Down Wire Collar Set Screw
128	402138	Shoe Treadle Floor Bracket
129	402139	Shoe Treadle Floor Bracket Hinge Pin

E MACHINE HEAD



Illustr. Part
Ref. No. No. Description

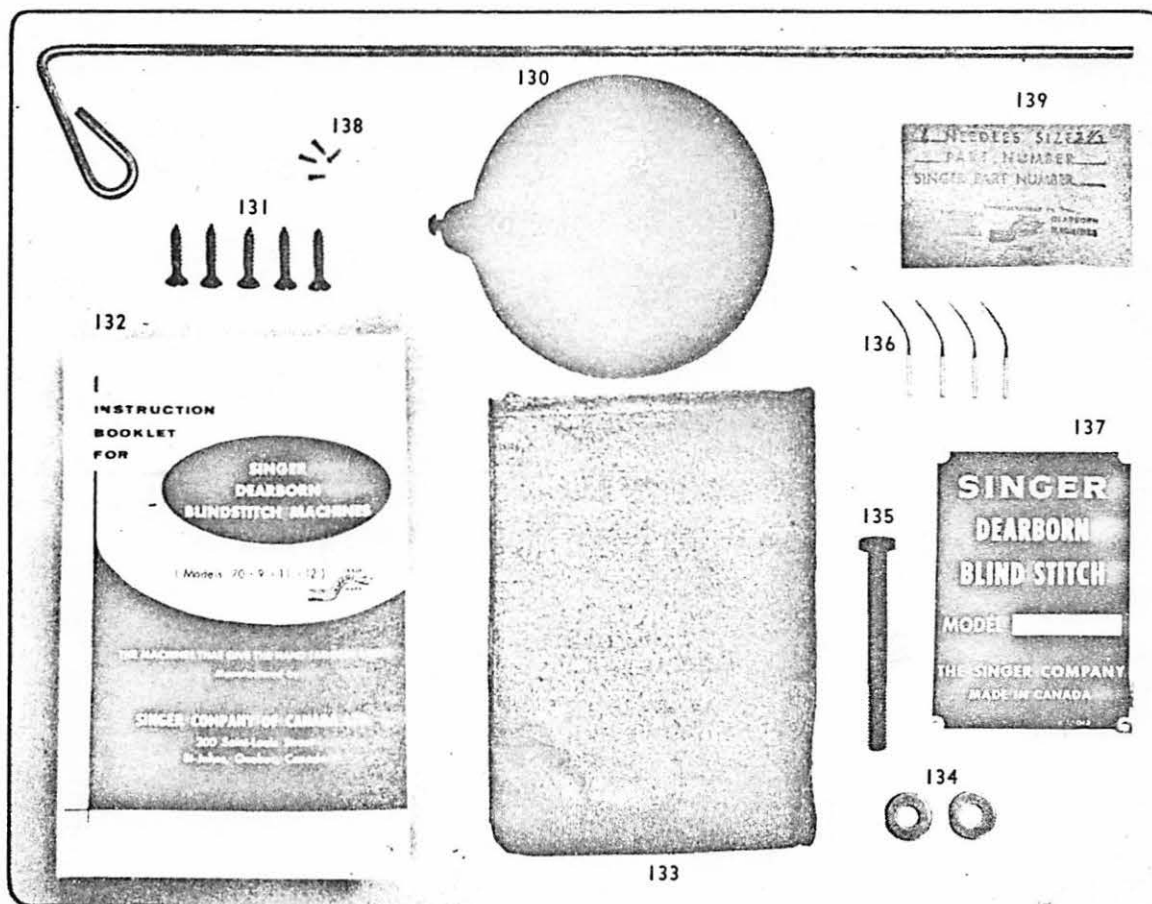
140	402428	Main Frame (PL.)
141	400301	Main Frame Head Screw (4)
142	401197	Main Frame Head
143	400304	Feed Frame Bracket (PL.)
144	400306	Feed Frame Bracket Screw
145	402431	Feed Frame Bracket Screw Washer
146	400311	Feed Frame Safety Limit Screw
147	400312	Feed Frame Safety Limit Screw Nut
148	400361	Base Plate Center Screw 2
149	400362	Base Plate Center Screw Nut 2
150	400863	Base Plate
151	400351	Back Plate
152	402401	Back Plate Screw (3)
153	402426	Main Frame Oil Fitting (3)
154	401529	Main Shaft Oil Cup No. 202 (2)
155	400014	Feed Frame Stop Screw
156	400352	Belt Guard
157	400419	Belt Guard Fastening Screw
155A	402062	Feed Frame Stop Screw Nut

Illustr. Part
Ref. No. No. Description

158	402063	Belt Guard Fastening Screw Washer
159	400083	Thread Guide (2)
160	400096	Thread Guide Mounting Screw (2)
161	400088	Tension Disc (2)
162	400093	Tension Pin
163	400087	Upper Cover Fastening Thumb Nut
164	400090	Tension Long Stud
165	400091	Tension Spring
166	400092	Tension Regulating Nut
	400086	Tension Complete W/ Long Stud 2-400088, 1-400093, 1-400090, 1-400091 & 1-400092
167	400099	Feed Frame Hinge Pin Set Screw (2)
168	400099	Presserfoot Adjusting Eccentric Pin Set Screw
169	400105	Upper Cover
170	402025	Upper Cover Oil Fitting (2)
171	400104	Lower Cover
172	402407	Lower Cover Mounting Screw
173	402052	Lower Cover Mounting Screw

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ACCESSORIES



Illustrn. Ref. No.	Part No.	Description
130	400120	Cotton Stand Complete
131	402044	Wood Screws (5)
132	22100	Instruction Booklet
133	402086	Cotton Bag
134	402063	Washers (2)

Illustrn. Ref. No.	Part No.	Description
135	400406	Clamping bolt
136	400709	Needles No. 3" or 3½" (400711)
137	402411	Name Plate (Singer Dearborn)
138	401679	Name Plate Self Driving Screw
139	402183	Brown Envelope 2¼" x 3½"
	402409	Base Plate Felt Spacer

THE FOLLOWING PARTS MAY BE PURCHASED ON REQUEST

Not Illustrated

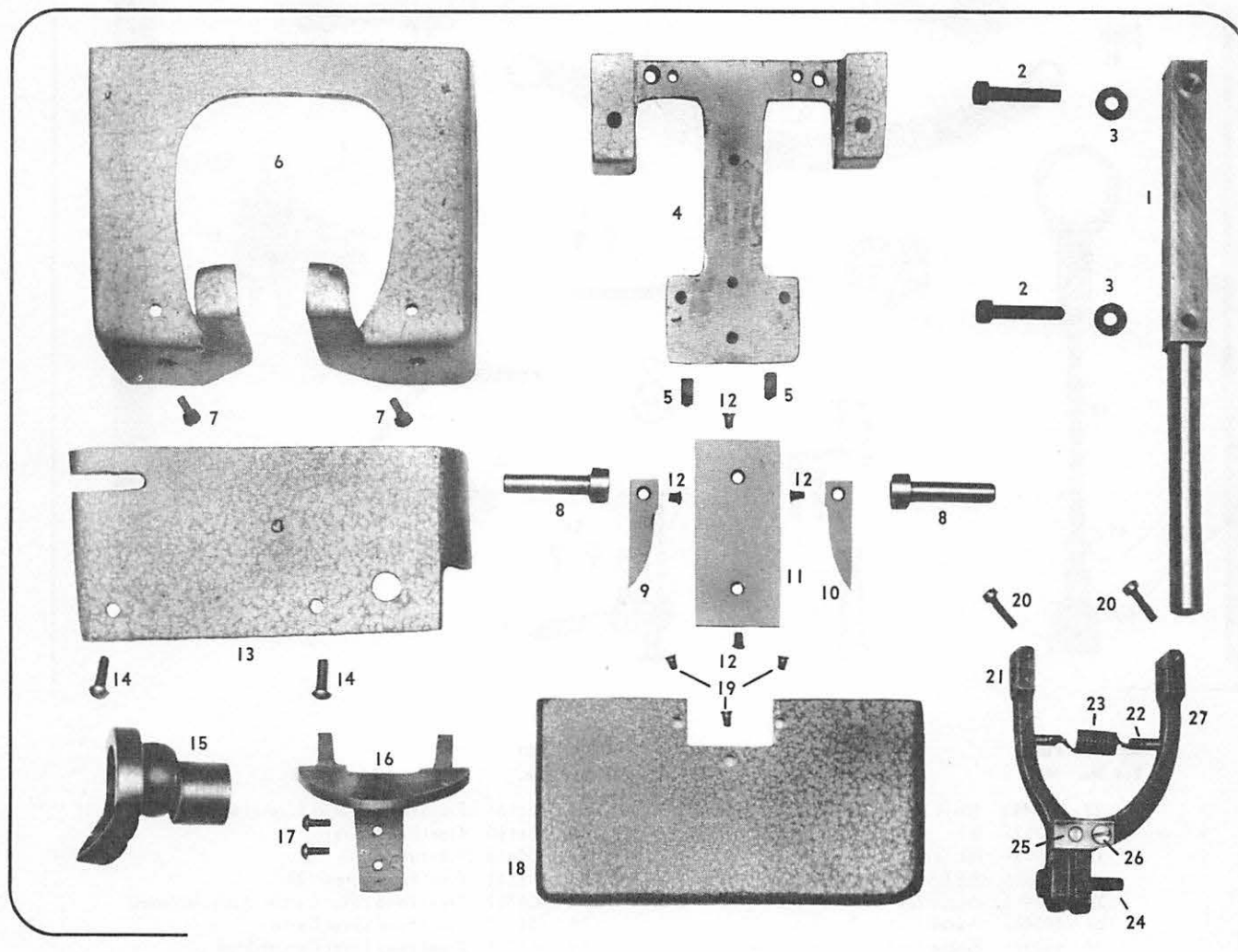
400411	Knee Lift Complete
400412	Knee Lift Main Bracket
400413	Knee Lift Bracket Screw
400414	Knee Lift Short Shaft

Not Illustrated

400415	Knee Lift Collar
400416	Knee Lift Rod
400417	Knee Lift Plate
400418	Knee Lift Rod Clamp
400419	Knee Lift Rod Clamp Screw

WHEN ORDERING: Specify Machine Model, Quantity of each item required, Singer Code Number, Serial Number of Machine.

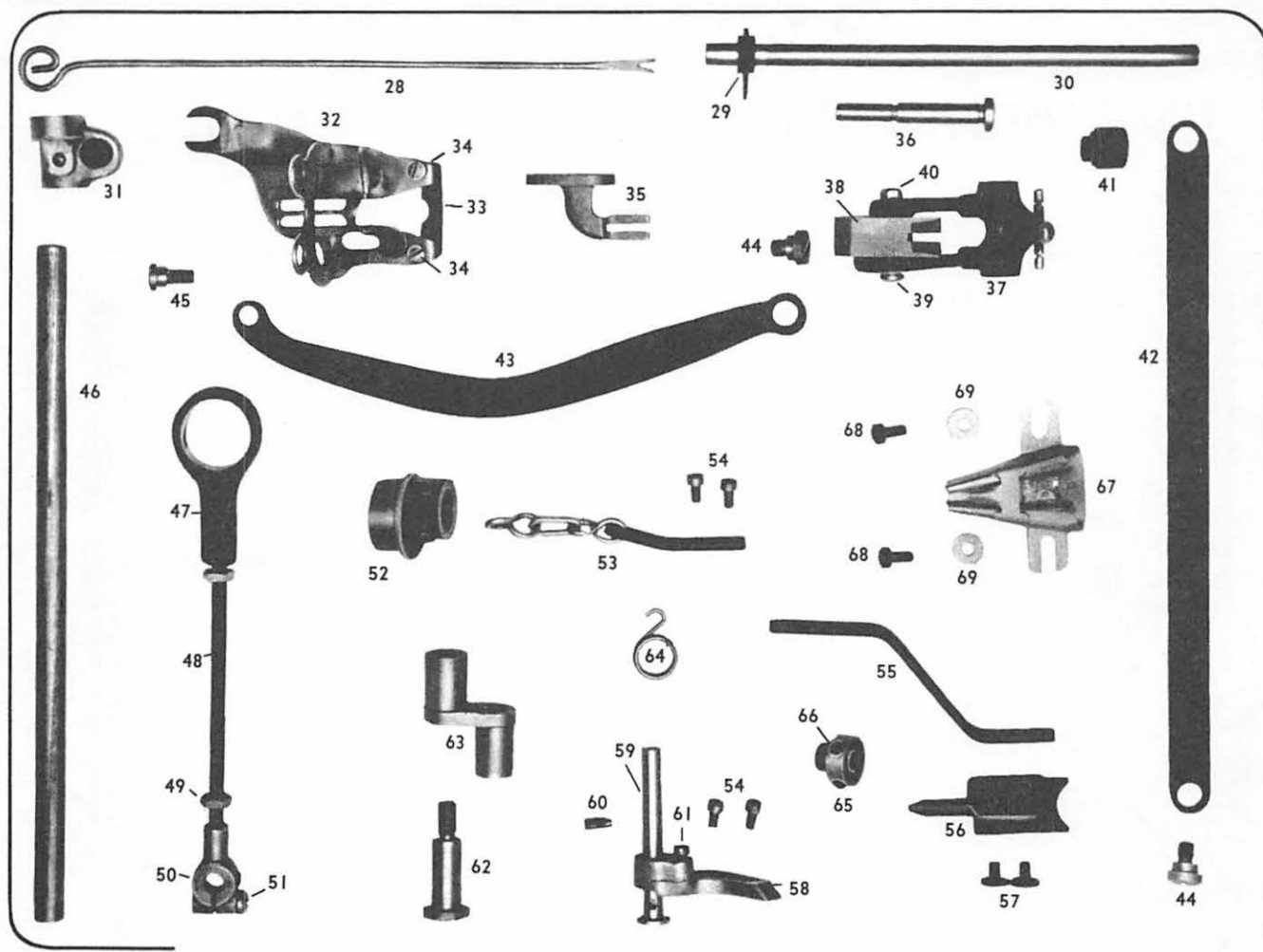
AMERICAN BLINDSTITCH NOS:	SINGER CODE NO:	AMERICAN BLINDSTITCH NO:	SINGER CODE NO:	AMERICAN BLINDSTITCH NO:	SINGER CODE NO:
1200-MF/PL	402428	1227	400314	1243	400050
1200	401197	1227-L	400317	1244	400051
1200-H.S	400301	1227-R	400318	1245	400052
1202-1/4	400304	1227-W	400319	1246	400053
1202-1/4S	400306	1227-1/4	400315	1246-1/2	400054
1202	400302	1227-1/2	400316	1247	400055
1203	400002	1228	400030	1247-1/2A	400056
1204	400003	1229-L	402437	1247-1/2 (English)	401252
1205	400308	1229-1/4	400321	1248-PL (Compl.)	401636
1205-1/2	400005	1229-1/2	400034	1249	400060
1207-1/4	400009	1229-3/4	400322	1250	400061
1207-1/2	400010	1230	400035	1250-CB	400062
1210-N	400312	1231	400036	1251	400064
1210-S	400311	1232	400037	1252	400066
1211	400014	1234	400038	1254-PL	400067
1212	400015	1235	400039	1254-PL/A	400669
1213	400016	1236	400040	1255	400069
1214	400017	1237-S	401073	1255-1/2C	400070
1215	400018	1237-English	401250	1256	400071
1216	400019	1238	400042	1257	400072
1217-S	400020	1239	400043	1258	400073
1217-N	400021	1239-English	401251	1258-1/2	400074
1218	400022	1239-1/2	400044	1259	400075
1219	400313	1239-3/4	400045	1261	400339
1220	400025	1240	400046	1261-A	400679
1221	400026	1240-1/2	400047	1262	400078
1223	400027	1241	400048	1262-1/4	400340
1226-C	400028	1242	400049	1262-3/4-2	400345
1016	400195	X-15-1	401184	1263	400080
1017	400196	X-15-1S	401185	1263-1/4	400346
1018	400197	X-15	400122	1263-1/2	400348
1021	400200	X-11	400119	1263-3/4	400349
1015-S	400386	X-13	400120	1264	400081
1022	400201	X-28	400136	1265	400082
1023	400202	12X10	400406	1266	400083
1024	400203	12X14	400408	1268	400084
1025	400204	12X19	400411	1269-LSC	400086
1518	400863	12X20	400412	1269-D	400088
948-BO	400667	12X20-1/2	400413	1269-LS	400090
969-KN	400087	12X21	400414	1269-S	400091
978-PL	400104	12X22	400415	1269-N	400092
979-PL	400105	12X23-7/16	400416	1269-P	400093
1284-1/2	400361	12X24	400417	1270	400094
1284-1/2N	400362	12X25	400418	1271	400095
1293-1/2	400367	12X26	400419	1272	400096
1304	402404	1274-3/16	400100	1272-1/2	400097
1276	400103	1275-S	400101	1273	400098
1277	400351	1275-N	400021	1274-1/4	400099
1278	400352				

SINGER****SUPPLEMENTARY PART LIST FOR 12 BL MACHINES
CLASS 12 PLAIN**

Illustrn. Ref. No.	Part No.	Description
1	401212	Main Bracket Shaft
2	401213	Main Bracket Shaft Screw (2)
3	401124	Main Bracket Shaft Washer (2)
4	400457	Main Bracket
5	400204	Main Bracket Adjusting Screw (2)
6	400459	Knife Cover
7	400040	Knife Cover Screws (2)
8	400445	Upper Knife Shaft (2)
9	400447	Upper Knife (Left)
	401154	Upper Knife (Left) (Carbide)
10	400448	Upper Knife (Right)
	401155	Upper Knife (Right) (Carbide)
11	401629	Bottom Blade 1/4"
	400449	Bottom Blade 5/16"
	401628	Bottom Blade 7/16"
	401193	Bottom Blade 1/2" Special
	401901	Bottom Blade (Carbide) 1/4"
	401902	Bottom Blade (Carbide) 5/16"
	401903	Bottom Blade (Carbide) 3/8"
	401054	Bottom Blade 3/8"

Illustrn. Ref. No.	Part No.	Description
	401904	Bottom Blade (Carbide) 7/16"
12	401521	Blade and Knife Screws
13	402412	Connecting Lever Cover
14	402424	Connecting Lever Cover Screw (2)
15	402438	Stitch Eccentric
16	402413	Front Shield & Bracket
17	402435	Front Shield & Bracket Screw (2)
18	400460	Cloth Plate — Specify Blade Opening Size
19	402413	Cloth Plate Screw (3)
	400458	Upper Knife Bracket Assembly Includes:
20	401632	Upper Knife Shaft Clamping Screws (2)
21	401633	Upper Knife Bracket — Right
22	401047	Upper Knife Bracket Spring Stud (2)
23	401046	Upper Knife Bracket Spring
24	401048	Upper Knife Bracket Connection Stud
25	401050	Upper Knife Bracket Pivot & Support
26	401634	Upper Knife Bracket Pivot & Support Screw
27	401733	Upper Knife Bracket — Left

SUPPLEMENTARY PARTS LIST FOR 12-BL MACHINE



Illustrn. Ref. No.	Part No.	Description
28	400450	Cloth Starting Wire
29	402271	Rib
30	400069	Rib Shaft
31	400348	Rib Rocker Crank (Right)
32	400442	Presserfoot — Complete
33	400443	Presserfoot — Bracket
34	400095	Presserfoot — Bracket Screw (2)
35	400441	Feed Dog
36	400022	Feed Platen Bracket Stud
	401148	Feed Platen Bracket — Assembly includes:
37	401150	Feed Platen Bracket
38	401149	Feed Platen
39	400439	Feed Platen Bracket Screw
40	400440	Feed Platen Bracket Screw Nut
41	401049	Lever Shoulder Nut
42	401631	Knife Bracket Connecting Lever
43	401730	Rib Connection Lever
44	400078	Connection Lever Stud (Rear)
45	400072	Rib Connection Lever Stud (Front)
46	401731	Rib Rocker Crank Shaft
47	401170	Top Feed Connection
48	401167	Top Feed Rod
49	401166	Top Feed Rod Nut (2)
50	401165	Top Feed Clamp
51	401163	Top Feed Clamp Screw
52	401171	Top Feed Cam
53	401630	Front Feed Carrier Extension

Illustrn. Ref. No.	Part No.	Description
54	401161	Front Feed Carrier Screw (4)
55	401160	Front Feed Lever
56	400456	Front Feed
57	401162	Front Feed Screw (2)
	401732	Front Feed Lever Carrier Ass'y. includes:
58	401159	Front Feed Lever Carrier
59	401158	Front Feed Lever Carrier Stud
60	401072	Front Feed Lever Carrier Stud Screw
61	401175	Front Feed Spring Screw
62	401169	Front Feed Rocker Stud
63	401168	Front Feed Rocker
64	401174	Front Feed Spring
65	401172	Front Feed Spring Adjusting Collar
66	401173	Front Feed Spring Adjusting Collar Screw (2)
67	401285	B.L. Folder 1/4"
	400444	B.L. Folder 5/16" L.
	401066	B.L. Folder 5/16" M.
	401067	B.L. Folder 5/16" H.
	401053	B.L. Folder 3/8"
	401068	B.L. Folder 3/8" M.
	401797	B.L. Folder 3/8" L.
	401069	B.L. Folder 3/8" H.
	401627	B.L. Folder 7/16"
	401192	B.L. Folder 1/2" Special
	401724	B.L. Folder 5/8"
68	400040	Folder Screw (2)
69	402416	Folder Screw Washer (2)

SINGER COMPANY OF CANADA LIMITED

200 ST. LOUIS, ST. JOHNS QUEBEC CANADA

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From the library of: Superior Sewing Machine & Supply LLC

COMPARISON LIST BETWEEN AMERICAN BLIND STITCH PART NOS. & SINGER CODE NOS.

AMERICAN BLIND STITCH NO.	SINGER CODE NO.	AMERICAN BLINDSTITCH NO.	SINGER CODE NO.	AMERICAN BLINDSTITCH NO.	SINGER CODE NO.
1439B	401212	1432	400450	1643	401168
1439S	401213	954BL	402271	1648	401174
1652	401124	1255	400069	1647	401172
1439	400457	1263-1/2"	400348	1647S	401173
1025	400204	948BL	400442	1426-1/4"	401285
1441	400459	1425	400443	1426-5/16"	400444
1236	400040	1271	400095	1426-5/16"M	401066
1427	400445	926BL	400441	1426-5/16H	401067
1429	400447	1218	400022	1426-3/8"	401053
14290	401154	1409BLA	401148	1426-3/8"M	401068
1430	400448	1410BL	401150	1426-3/8"H	401069
1430-C	401155	1409BL	401149	1426-7/16"	401627
1431-1/4"	401629	1411	400439	1426-1/2"SP	401192
1431-5/16"	400449	1412	400440	1426-5/8"	401724
1431-7/16"	401628	1440N	401049	1236	400040
1431-1/2"SP	401193	1440L	401631	1316	402416
1337-1/4"	401901	1261BL	401730		
1338-5/16"	401902	1262	400078		
1339-3/8"	401903	1257	400072		
1431-3/8"	401054	1645	401170		
1340-7/16"	401904	1642	401167		
10522	401521	1641	401166		
1312	402412	1640	401165		
1324	402424	1639	401163		
1229SR	402438	1646	401171		
1313	402413	1637A	401630		
1333	402435	1637S	401161		
1442	400460	1637	401160		
1440-A	400458	1438	400456		
1440SC	401632	1638S	401162		
1440R	401633	1636Ass'y.	401732		
1440-SH	401047	1636	401159		
1440-SP	401046	1635	401158		
1440-S	401048	341-1/2"	401072		
1440PS	401050	1649	401175		
1440	401733	1644	401169		